

Split A16

Date: Thursday, 8/9/2007 11:56:27 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HARNESS ASSEMBLY
Job Number	: 33855		
Estimate Number	: 12858		
P.O. Number	: N/A	Part Number	: D412702109B
This Issue	: 8/9/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: ICA D412-702 P79 R3
First Issue	: N/A	Project Number	: N/A
Previous Run	: 32811	Drawing Revision	: 3
Written By	: <u>JLM 07-08-09</u>	Material	: N/A
Checked & Approved By	:	Due Date	: 8/16/2007
Comment	: est rev A 07.05.10 new issue EC Est Rev:B Removed Decal D3569 07-07-06 JLM		
Qty:	1	Um:	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL 
		Comment: DOCUMENT CONTROL type labels per PPP D412-702-109B CHG001
2.0	D35733	ADAPTER 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) ADAPTER batch: <u>B 35969</u>
3.0	D3579045	SHOULDER HARNESS LH 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) SHOULDER HARNESS RH batch: <u>B 32560</u>
4.0	K62	CLIP 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) CLIP batch: <u>M104926</u>
5.0	MS24693S272	Screw 
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s) Screw batch: <u>M104746</u> -

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 AN960JD10LL Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: M19600

*le*

7.0 MS21042L3 Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: M104936 -

*le 7/8/2008 (2)*

8.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

*MF 07-08-28*

*(1)*

9.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*ES 07/08/29 (1)*

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-109B CHG001

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

*Pack 07/08/28 (1)*

11.0 QC21 FINAL INSPECTION/W/O RELEASE



*Da 108/30 (1)*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*W 07-08-30*

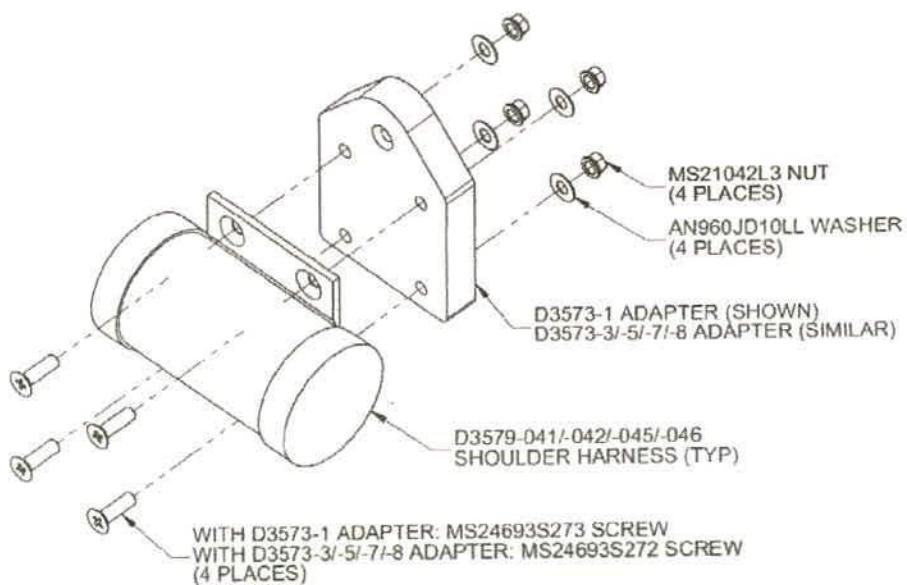
W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/08/10	C	Split w/o			SD	07/08/10	1	C	
07/08/10	6	Put 1 decal D 3549-3 B 33715 with more adhesive sealant Fast cure 5200 Batch N 104524		MF	07-08- 26		JM		

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

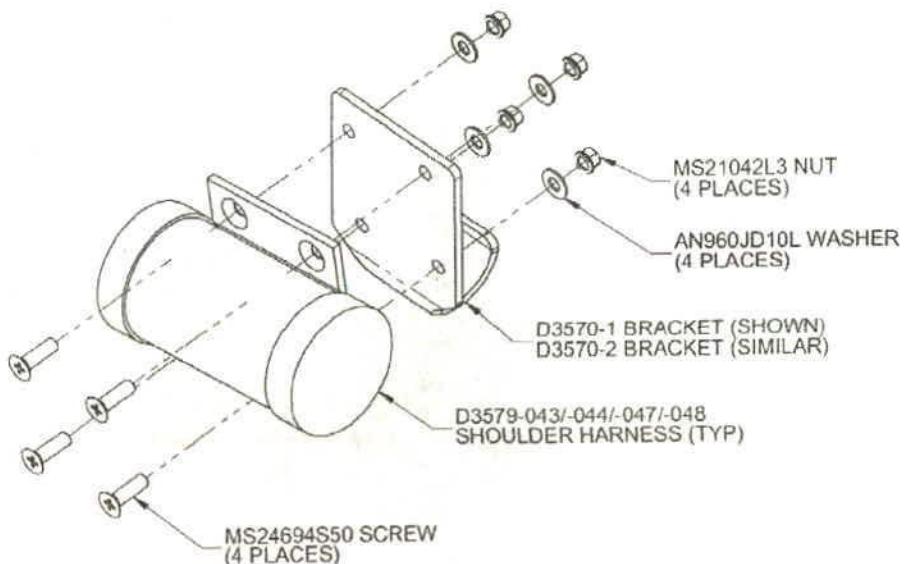
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND**  
**D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**  
**(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)**



**DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES**  
**(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)**

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**25-00-00**